



BOTH THE 1/4" HOLES AT THE TOP ARE DRILLED STRAIGHT THROUGH. ONLY 1 OF THE 5/8" HOLES ARE DRILLED STRAIGHT THROUGH. THIS IS FOR HINGE PIN REMOVAL. THE OTHER SIDE HAS A 1/4" HOLE FOR A 1/4" - 20 X 3/4" BOLT. THIS WILL HOLE THE 5/8" HINGE PIN IN PLACE.

THE 7/8" HOLES ARE ONLY DRILLED ON THE INSIDE. THEY WILL HOST THE 3/4" BLACK PIPE. CUT THE PIPE SO IT BUTTS UP AGAINST THE INSIDE OF THE OUTER EDGE OF THE 3 X 3 X 1-1/2" BLOCK. WELD IN PLACE. (THIS IS THE MAIN SUPPORT AS WELL AS THE HARD STOP. THIS WILL ALSO DETERMIN THE OVER ALL WIDTH OF THE STAND.